



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2016.0394.004

DVS ZERT GmbH hereby certifies that the welding company

Gedack Rohrsysteme GmbH
Zur Großen Halle 2
06844 Dessau-Roßlau
Germany

fulfills the requirements
for the scope according to


EN 15085-2 classification level CL1
in the type of activity D, P, S

in the range indicated in the annex.

validity: 2025-01-28 until 2025-12-07

Düsseldorf, 2025-01-28
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) JENDROSCH


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 1.5 - 6 mm	-
135	8	t = 2 - 16 mm	-
141	1.2	t = 1.5 - 3 mm D ≥ 14 mm	-
	23	t = 1.5 - 6 mm D ≥ 25 mm	-
	8	t = 1.5 - 4 mm D ≥ 12 mm	-
	8	t = 3 - 24 mm	FW
142	8.1	t = 1.5 - 4 mm D ≥ 25 mm	orbital welding

Area of Application:

- New build of components for railway vehicles
 - pipe systems, metal hoses, compensators, containers for rail vehicles
- Design of components for railway vehicles
- Purchase and supply of welded components

Responsible welding coordinator(s):

Ronny Götze, IWE

born: 1977-12-09

1st deputy(ies) of the responsible welding coordinator(s):

Holger Bernhardt, Level C (SWM)

born: 1959-10-03

Others deputies:

Mario Kracht, IWS

born: 1983-10-20

Remarks:

The welding coordinator Ronny Götze is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

DVSZERT/15085/CL1/394/16/2A1

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.